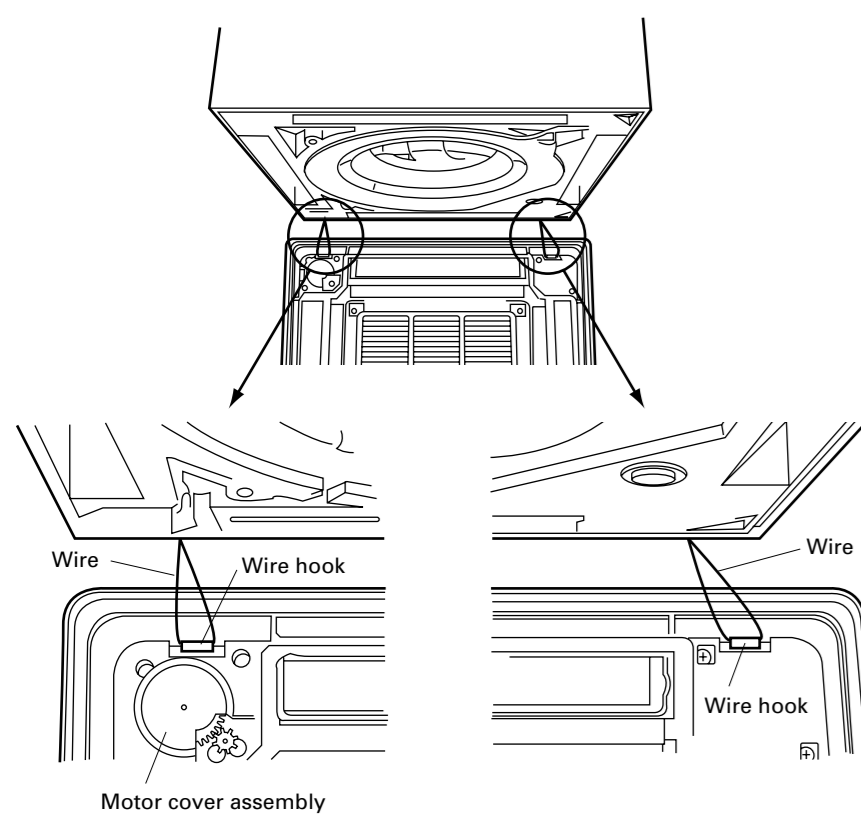


2. Installing grille assembly to body

Hang the grille assembly on the wires attached to the indoor unit as shown in Fig. 25.

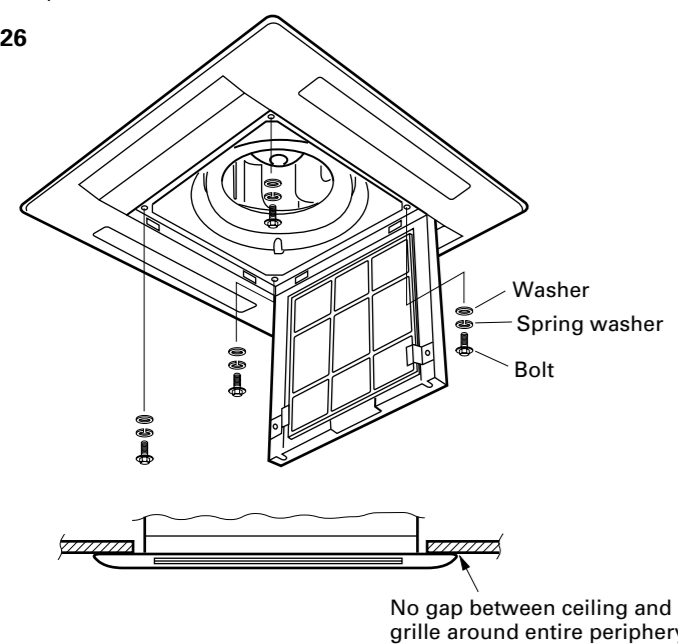
Fig. 25



Bolting the grille assembly to the body

Install the grille assembly to the body with the four bolts, spring washers, and washers.

Fig. 26



Wireless unit connection wire wiring

Connect the connector in accordance part A detail view. Then clamp the lead wire with clamp so that it does not touch the rotating parts.

Fig. 27

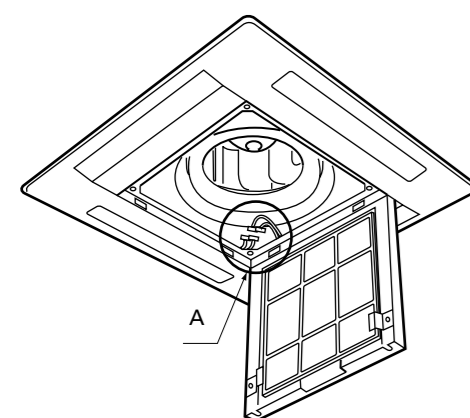
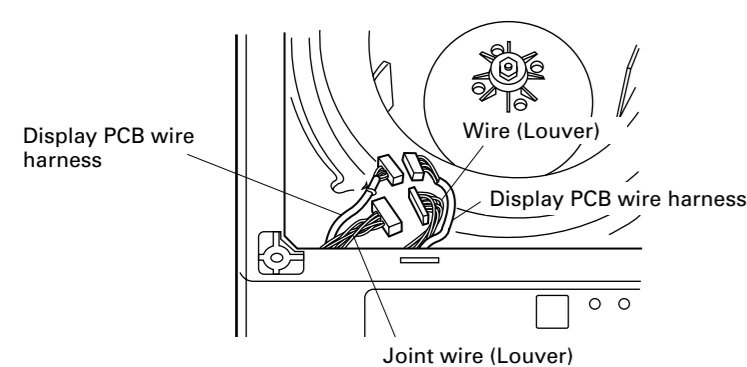


Fig. 28 Part A detail view

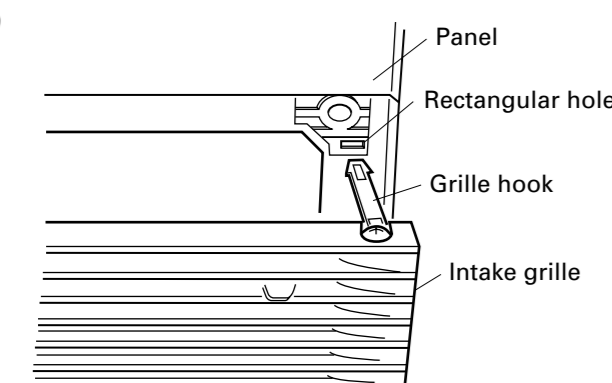


INSTALLING/REMOVING THE INTAKE GRILLE

1. Installing the intake grille

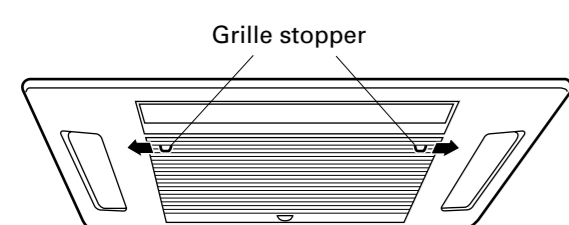
(1) Fully insert the intake grille hooks into the rectangular holes in the panel.

Fig. 29



(2) Close the intake grille, then slide the two grille stoppers outward.

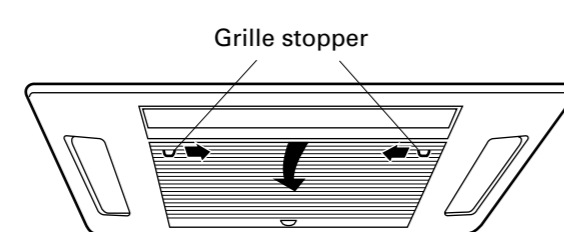
Fig. 30



2. Removing the intake grille

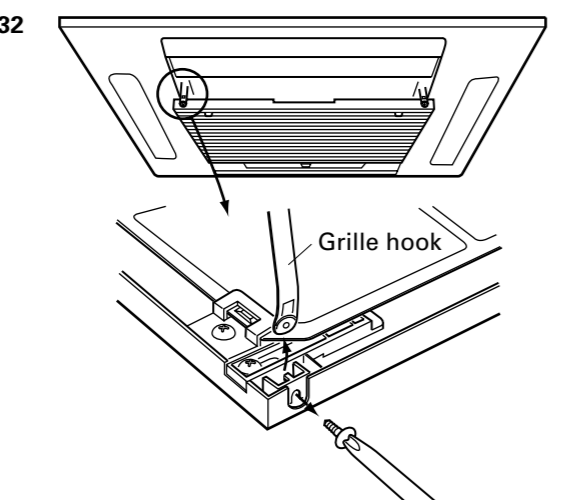
(1) Slide the two grille stoppers inward, then open the intake grille.

Fig. 31



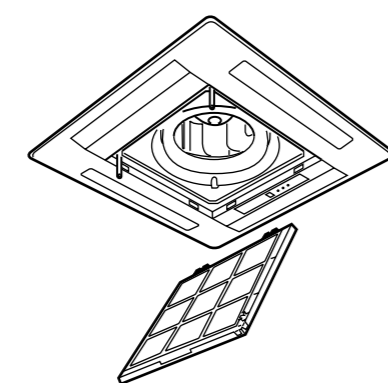
(2) Remove the grille hook screws, then open the intake grille.

Fig. 32



(3) Open the intake grille so that it is at an angle of 20° to 40°, then remove the grille.

Fig. 33

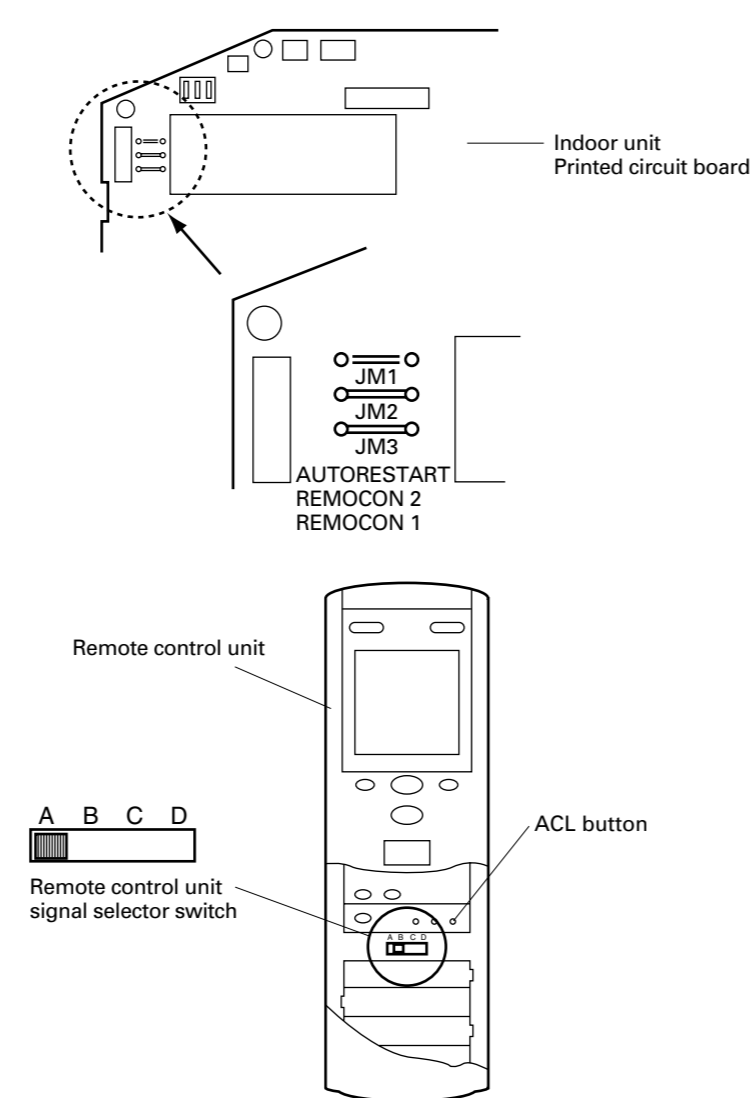


CAUTION

- ① The louver angle cannot be changed if the power is not on, (if moved by hand, it may be damaged.)
- ② The grille assembly is directional relative to the air conditioner body.
- ③ Install so that there is no gap between the grille assembly and the air conditioner body.

Remote control unit code switching.

Fig. 36



Confirm the remote control unit signal selector switch and printed circuit board setting. If these are not confirmed, the remote control unit cannot be operated for the air conditioner.

Table 6

Jumper wire		Remote control unit signal selector switch
JM 2	JM 3	
Connect	Connect	A(Primary setting)
Connect	Disconnect	B
Disconnect	Connect	C
Disconnect	Disconnect	D

After setting the remote control unit signal selector switch, press the ACL button.

Table 7

Error display	Error contents
 OPERATION LAMP: Two quick flashes repeated TIMER LAMP: 0.1 sec ON/OFF repeated	Room temperature thermistor abnormal temperature detected
 OPERATION LAMP: Three quick flashes repeated TIMER LAMP: 0.1 sec ON/OFF repeated	Piping thermistor abnormal temperature detected
 OPERATION LAMP: Four quick flashes repeated TIMER LAMP: 0.1 sec ON/OFF repeated	Float switch ON for 3 minutes or longer

CHECK ITEMS

(1) INDOOR UNIT

- (1) Is operation of each button on the remote control unit normal?
- (2) Does each lamp light normally?
- (3) Do not air flow direction louvers operate normally?
- (4) Is the drain normal?
- (5) Is there any abnormal noise and vibration during operation?

(2) OUTDOOR UNIT

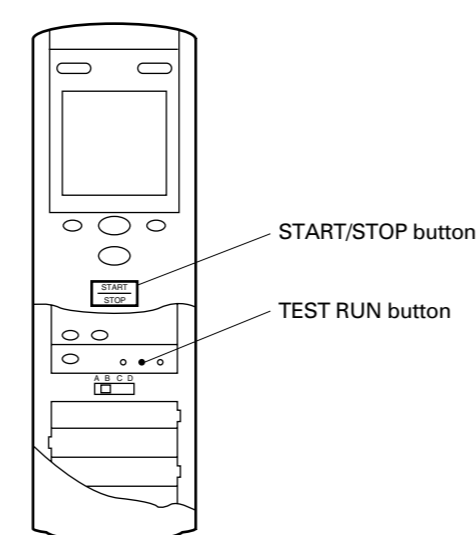
- (1) Is there any abnormal noise and vibration during operation?
 - (2) Will noise, wind or drain water from the unit disturb the neighbors?
 - (3) Is there any gas leakage?
- Do not operate the air conditioner in the test running state for a long time.
 - For the operation method, refer to the operating manual and perform operation check.

10

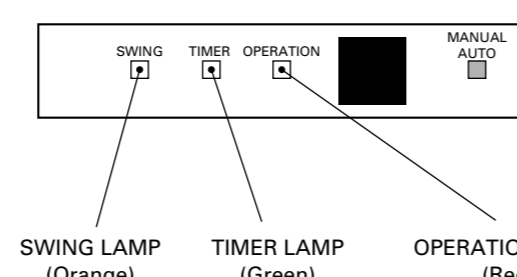
TEST RUNNING

- Press the remote control unit test run button while the air conditioner is running.
- At the end of test running, press the remote control unit start-stop button. (Fig. 37)

Fig. 37



- Run the air conditioner in accordance with the operating manual.



Operation can be checked by lighting and flashing of the grille display section OPERATION and TIMER lamps. Perform judgment in accordance with the following.

- Test running

When the air conditioner is run by pressing the remote control unit test run button, the OPERATION and TIMER lamps flash slowly at the same time.

- Error

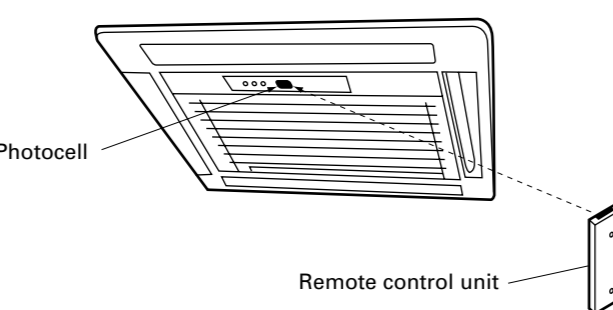
The OPERATION and TIMER lamps operate as follows (Table 7) according to the error contents.

9

REMOTE CONTROL UNIT INSTALLATION

- Install the remote control unit so that the front is facing the photocell. (Fig. 34)

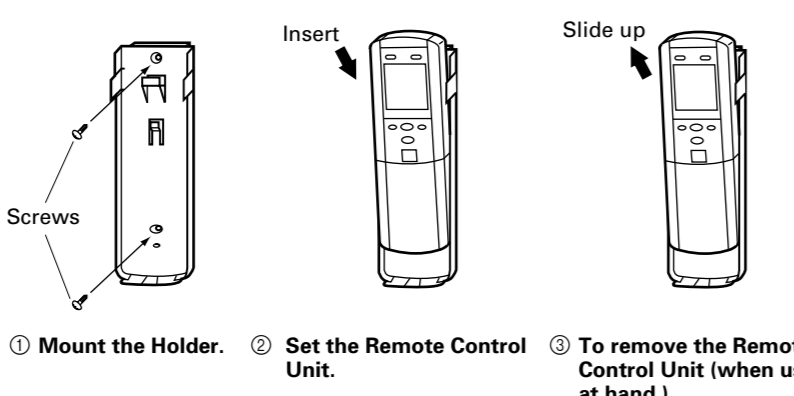
Fig. 34



- Install the remote control unit with a distance of 5 m between the remote control unit and the grille photocell as the criteria. However, when installing the remote control unit, check that it operates positively.
- Install the remote control unit holder to a wall, pillar, etc. with the tapping screw (Fig.35).

Fig. 35

For use as Handy Type



For use as Wall Fixing Type

